

Figure 1 - Example of wire to be crimped along side edge of Power Supply.

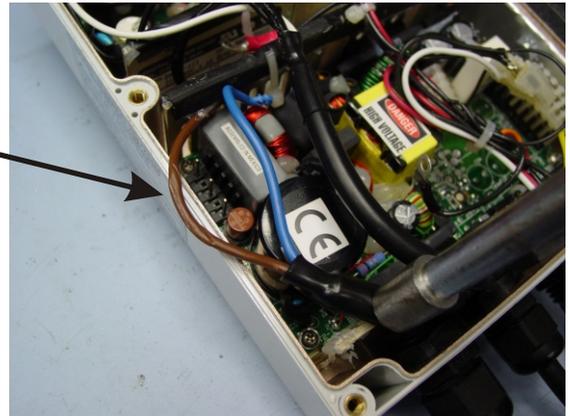


Figure 2 - Example of wire in Figure 1 crimped when cover is screwed down to 5 to 8 inch pounds of torque (per Impact assembly procedures).



Note: Deformation of seam adjacent to label.

Figure 3 - Example of wire in Figure 1 crimped if cover is screwed down to over 10 inch pounds of torque (not per Impact assembly procedures).



Note: Deformation of seam adjacent to label.

Figure 4 - Example of how seam between upper and lower covers should look when properly fit.



Note: Uniform appearance of seam, no deformation of upper and lower covers.

Figure 5 - Example of wire to be crimped along inside corner edge of Power Supply.

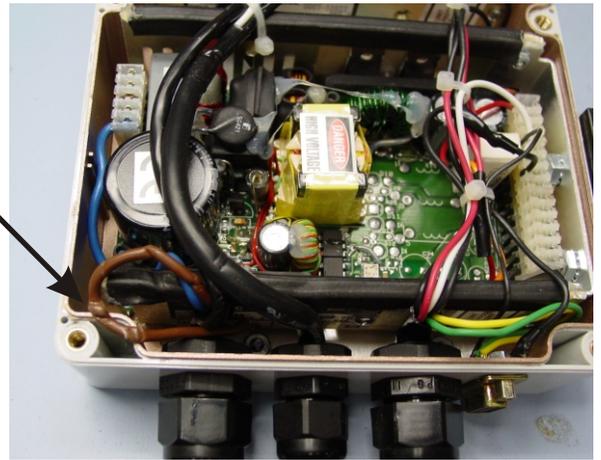
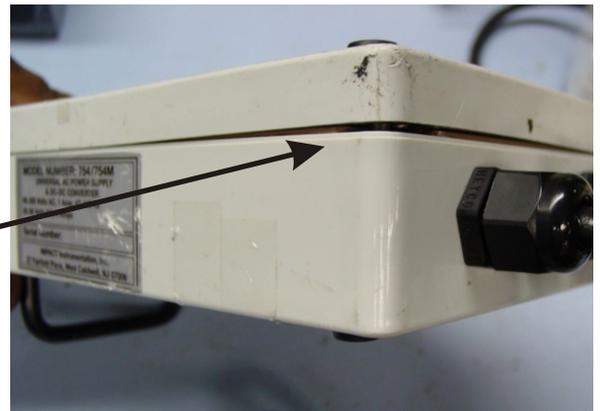
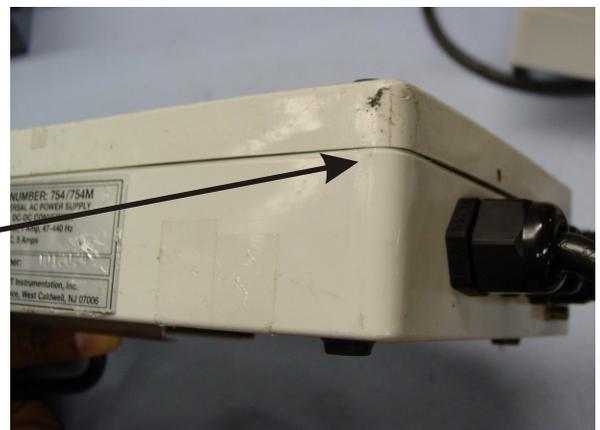


Figure 6 - Example of wire in Figure 5 crimped when cover is screwed down to 5 to 8 inch pounds of torque (per Impact assembly procedures).



Note: Deformation of seam along outer corner edge.

Figure 7 - Example of wire in Figure 5 crimped if cover is screwed down to over 10 inch pounds of torque (not per Impact assembly procedures).



Note: Deformation of seam along outer corner edge.

Figure 8 - Resistance Checks.

